

<b>Decoster Egg Farms</b>	)	<b>Departmental</b>
<b>Androscoggin County</b>	)	<b>Findings of Fact and Order</b>
<b>Turner, Maine</b>	)	<b>Air Emission License</b>
<b>A-163-71-C-N</b>	)	<b>After-the-Fact</b>

After review of the air emissions license amendment application, staff investigation reports and other documents in the applicant's file in the Bureau of Air Quality, pursuant to 38 M.R.S.A., Section 344 and Section 590, the Department finds the following facts:

## **I. REGISTRATION**

### **A. Introduction**

Decoster Egg Farms (DEF) of Turner, Maine has applied to renew their Air Emission License permitting the operation of emission sources associated with their egg farm. Decoster has made the rendering plant and Boiler #1 inoperable, and would like these units removed from the license. DEF has also added several small boilers.

### **B. Emission Equipment**

DEF is authorized to operate the following equipment:

#### **Fuel Burning Equipment**

<b><u>Equipment</u></b>	<b><u>Maximum Capacity (MMBtu/hr)</u></b>	<b><u>Maximum Firing Rate (gal/hr)</u></b>	<b><u>Fuel Type, % sulfur</u></b>
Plant 2, Unit 1	2.77	19.8	#2 fuel oil, 0.35%
Plant 3, Unit 1	2.55	18.2	#2 fuel oil, 0.35%
Garage Boiler	2.10	15.0	#2 fuel oil, 0.35%
Brooder 1-2	1.19	8.5	#2 fuel oil, 0.35%
Plant 1, Generator #1	2.44	17.8	diesel, 0.05%
Plant 2, Generator #2	2.44	17.8	diesel, 0.05%
Plant 3, Generator #1	2.25	16.5	diesel, 0.05%
Plant 3, Generator #2	2.25	16.5	diesel, 0.05%
Plant 4, Generator #1	1.22	8.9	diesel, 0.05%
Plant 4, Generator #2	1.71	12.5	diesel, 0.05%
Plant 5, Generator #1	1.22	8.9	diesel, 0.05%
Plant 7, Generator #1	1.96	14.3	diesel, 0.05%
Plant 8, Generator #1	2.44	17.8	diesel, 0.05%
Brooder 1-2 Generator	0.98	7.2	diesel, 0.05%
Brooder 5-6 Generator	1.76	12.9	diesel, 0.05%

DEF also operates various heating units rated at less than 1.0 MMBtu/hr, which are noted for inventory purposes only.

**C. Application Classification**

The last license for DEF has lapsed, therefore the application is treated as a new source and all units are subject to BACT.

## **II. BEST PRACTICAL TREATMENT (BPT)**

**A. Introduction**

In order to receive a license the applicant must control emissions from each unit to a level considered by the Department to represent Best Practical Treatment (BPT), as defined in Chapter 100 of the Air Regulations. Separate control requirement categories exist for new and existing equipment as well as for those sources located in designated non-attainment areas.

BPT for new sources and modifications requires a demonstration that emissions are receiving Best Available Control Technology (BACT), as defined in Chapter 100 of the Air Regulations. BACT is a top-down approach to selecting air emission controls considering economic, environmental and energy impacts.

**B. Boiler Emission Sources**

DEF operates four boilers with a maximum input capacity of greater than 1.0 MMBtu/hr. Plant 2, Unit 1 is rated at 2.77 MMBtu/hr, Plant 3, Unit 1 is rated at 2.55 MMBtu/hr, the Garage Boiler is rated at 2.1 MMBtu/hr, and the Brooder 1-2 Boiler is rated at 1.19 MMBtu/hr. All units fire #2 fuel oil.

A summary of the BACT analysis for each of the pollutants is discussed below:

1. PM, PM<sub>10</sub>, SO<sub>2</sub>, NO<sub>x</sub>, CO and VOC emission rates are based upon AP-42 data dated 9/98 for fuel oil combustion in units rated at less than 100 MMBtu/hr.
2. Visible emissions from each boiler shall not exceed 20% opacity on a six-minute block average basis.

**C. Emergency Generators**

DEF also operates 11 back-up emergency diesel generators, which are operated half an hour every other week for maintenance purposes.

A summary of the BACT analysis for each of the pollutants is discussed below:

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1. PM, PM<sub>10</sub>, SO<sub>2</sub>, NO<sub>x</sub>, CO and VOC emission rates are based upon AP-42 factors dated 10/96 for combustion in uncontrolled diesel industrial engines.
2. Visible emissions from each generator shall not exceed 20% opacity on a six-minute block average basis, except for no more than 2 six-minute blocks in any three-hour period.

**D. Annual Emission Restrictions**

DEF shall be restricted to the following annual emissions, based on a 12-month rolling total:

**Total Allowable Annual Emission for the Facility**  
(used to calculate the annual license fee)

<u><b>Pollutant</b></u>	<u><b>Tons/Year</b></u>
PM	1.9
PM <sub>10</sub>	1.9
SO <sub>2</sub>	11.5
NO <sub>x</sub>	27.3
CO	6.2
VOC	2.0

**III.AMBIENT AIR QUALITY ANALYSIS**

According to the Maine Regulations Chapter 115, the level of air quality analyses required for a minor new source shall be determined on a case-by-case basis.

Based on the information available in the file, and the similarity to existing sources, Maine Ambient Air Quality Standards (MAAQS) will not be violated by this source.

**ORDER**

Based on the above Findings and subject to conditions listed below, the Department concludes that the emissions from this source:

- will receive Best Practical Treatment,
- will not violate applicable emission standards,
- will not violate applicable ambient air quality standards in conjunction with emissions from other sources.

The Department hereby grants Air Emission License A-163-71-C-N subject to the following conditions:

**STANDARD CONDITIONS**

- (1) Employees and authorized representatives of the Department shall be allowed access to the licensee's premises during business hours, or any time during which any emissions units are in operation, and at such other times as the Department deems necessary for the purpose of performing tests, collecting samples, conducting inspections, or examining and copying records relating to emissions.
- (2) The licensee shall acquire a new or amended air emission license prior to commencing construction of a modification, unless specifically provided for in Chapter 115.
- (3) Approval to construct shall become invalid if the source has not commenced construction within eighteen (18) months after receipt of such approval or if construction is discontinued for a period of eighteen (18) months or more. The Department may extend this time period upon a satisfactory showing that an extension is justified, but may condition such extension upon a review of either the control technology analysis or the ambient air quality standards analysis, or both.
- (4) The licensee shall establish and maintain a continuing program of best management practices for suppression of fugitive particulate matter during any period of construction, reconstruction, or operation which may result in fugitive dust, and shall submit a description of the program to the Department upon request.
- (5) The licensee shall pay the annual air emission license fee to the Department, calculated pursuant to Title 38 M.R.S.A. § 353.
- (6) The license does not convey any property rights of any sort, or any exclusive privilege.
- (7) The licensee shall maintain and operate all emission units and air pollution systems required by the air emission license in a manner consistent with good air pollution control practice for minimizing emissions.
- (8) The licensee shall maintain sufficient records to accurately document compliance with emission standards and license conditions and shall maintain such records for a minimum of six (6) years. The records shall be submitted to the Department upon written request.
- (9) The licensee shall comply with all terms and conditions of the air emission license. The filing of an appeal by the licensee, the notification of planned changes or anticipated noncompliance by the licensee, or the filing of an

application by the licensee for a renewal of a license or amendment shall not stay any condition of the license.

- (10) The licensee may not use as a defense in an enforcement action that the disruption, cessation, or reduction of licensed operations would have been necessary in order to maintain compliance with the conditions of the air emission license.
- (11) In accordance with the Department's air emission compliance test protocol and 40 CFR Part 60 or other method approved or required by the Department, the licensee shall:
  - (i) perform stack testing to demonstrate compliance with the applicable emission standards under circumstances representative of the facility's normal process and operating conditions:
    - a. within sixty (60) calendar days of receipt of a notification to test from the Department or EPA, if visible emissions, equipment operating parameters, staff inspection, air monitoring or other cause indicate to the Department that equipment may be operating out of compliance with emission standards or license conditions; or
    - b. pursuant to any other requirement of this license to perform stack testing.
  - (ii) install or make provisions to install test ports that meet the criteria of 40 CFR Part 60, Appendix A, and test platforms, if necessary, and other accommodations necessary to allow emission testing; and
  - (iii) submit a written report to the Department within thirty (30) days from date of test completion.
- (12) If the results of a stack test performed under circumstances representative of the facility's normal process and operating conditions indicate emissions in excess of the applicable standards, then:
  - (i) within thirty (30) days following receipt of such test results, the licensee shall re-test the non-complying emission source under circumstances representative of the facility's normal process and operating conditions and in accordance with the Department's air emission compliance test protocol and 40 CFR Part 60 or other method approved or required by the Department; and
  - (ii) the days of violation shall be presumed to include the date of stack test and each and every day of operation thereafter until compliance is demonstrated under normal and representative process and operating conditions, except to the extent that the facility can prove to the satisfaction of the Department that there were intervening days during which no violation occurred or that the violation was not continuing in nature; and

- (iii) the licensee may, upon the approval of the Department following the successful demonstration of compliance at alternative load conditions, operate under such alternative load conditions on an interim basis prior to a demonstration of compliance under normal and representative process and operating conditions.
- (13) Notwithstanding any other provisions in the State Implementation Plan approved by the EPA or Section 114(a) of the CAA, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any statute, regulation, or Part 70 license requirement.
- (14) The licensee shall maintain records of malfunctions, failures, downtime, and any other similar change in operation of air pollution control systems or the emissions unit itself that would affect emission and that is not consistent with the terms and conditions of the air emission license. The licensee shall notify the Department within two (2) days or the next state working day, whichever is later, of such occasions where such changes result in an increase of emissions. The licensee shall report all excess emissions in the units of the applicable emission limitation.
- (15) Upon written request from the Department, the licensee shall establish and maintain such records, make such reports, install, use and maintain such monitoring equipment, sample such emissions (in accordance with such methods, at such locations, at such intervals, and in such a manner as the Department shall prescribe), and provide other information as the Department may reasonably require to determine the licensee's compliance status.

## **SPECIFIC CONDITIONS**

- (16) Boilers
  - A. Capacity shall not exceed 2.77 MMBtu/hr in Plant 2, Unit 1; 2.55 MMBtu/hr in Plant 3, Unit 1; 2.1 MMBtu/hr in the Garage Boiler; and 1.19 MMBtu/hr in Brooder 1-2 Boiler.
  - B. Fuel use shall not exceed 450,000 gallons/yr #2 fuel oil with a maximum sulfur content of 0.35% by weight, based on a 12-month rolling total. Fuel use records shall be maintained on a monthly basis, in addition to the 12-month rolling total.
  - C. Visible emissions from each boiler shall not exceed 20% opacity on a six-minute block average basis.
  - D. Emissions shall not exceed the following:

Equipment		PM	PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	CO	VOC
Plant 2, Unit 1	lb/hr	0.03	0.03	1.00	0.40	0.10	0.01
Plant 3, Unit 1	lb/hr	0.03	0.03	0.91	0.37	0.10	0.01
Garage Boiler	lb/hr	0.02	0.02	0.75	0.30	0.08	0.01
Brooder 1-2 Boiler	lb/hr	0.02	0.02	0.43	0.17	0.05	0.01

(17) Emergency Generators

- A. Capacity shall not exceed 2.44 MMBtu/hr in Plant 1, Generator 1; 2.44 MMBtu/hr in Plant 2, Generator 2; 2.25 MMBtu/hr in Plant 3, Generator 1; 2.25 MMBtu/hr in Plant 3, Generator 1; 1.22 MMBtu/hr in Plant 4, Generator 1; 1.71 MMBtu/hr in Plant 4, Generator 2; 1.22 MMBtu/hr in Plant 5, Generator 1; 1.96 MMBtu/hr in Plant 7, Generator 1; 2.44 MMBtu/hr in Plant 8, Generator 1; 0.98 MMBtu/hr in Brooder 1-2 Generator and 1.76 MMBtu/hr in Brooder 5-6 Generator.
- B. Fuel use shall not exceed 75,000 gallons/yr diesel fuel with a maximum sulfur content of 0.05% by weight, based on a 12-month rolling total. Fuel use records shall be maintained on a monthly basis, in addition to the 12-month rolling total.
- C. Visible emissions from each generator shall not exceed 20% opacity on a six-minute block average basis, except for no more than 2 six-minute block averages in any three-hour period.
- D. Emissions shall not exceed the following:

Equipment		PM	PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	CO	VOC
Plant 1, Generator 1	lb/hr	0.76	0.76	0.13	10.76	2.32	0.86
Plant 2, Generator 2	lb/hr	0.76	0.76	0.13	10.76	2.32	0.86
Plant 3, Generator 1	lb/hr	0.70	0.70	0.12	9.93	2.14	0.79
Plant 3, Generator 2	lb/hr	0.70	0.70	0.12	9.93	2.14	0.79
Plant 4, Generator 1	lb/hr	0.38	0.38	0.07	5.38	1.16	0.43
Plant 4, Generator 2	lb/hr	0.53	0.53	0.09	7.55	1.63	0.60
Plant 5, Generator 1	lb/hr	0.38	0.38	0.07	5.38	1.16	0.43
Plant 7, Generator 1	lb/hr	0.61	0.61	0.10	8.65	1.87	0.69
Plant 8, Generator 1	lb/hr	0.76	0.76	0.13	10.76	2.32	0.86
Brooder 1-2 Generator	lb/hr	0.31	0.31	0.05	4.33	0.94	0.35
Brooder 5-6 Generator	lb/hr	0.55	0.55	0.09	7.77	1.68	0.62

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- (18) Each emergency generator shall be limited to 500 hours of operation per year, based on a 12-month rolling total. DEF shall keep a monthly log detailing hours of operation for each generator, in addition to the 12-month rolling total.
- (19) DEF shall maintain fuel use records for both #2 fuel oil and diesel fuel. Records shall consist of fuel supplier receipts demonstrating percent sulfur content.
- (20) The term of this Order shall be for five (5) years from the signature below.

DONE AND DATED IN AUGUSTA, MAINE THIS            DAY OF            2000.

DEPARTMENT OF ENVIRONMENTAL PROTECTION

BY: \_\_\_\_\_  
MARTHA G. KIRKPATRICK, COMMISSIONER

PLEASE NOTE ATTACHED SHEET FOR GUIDANCE ON APPEAL PROCEDURES

Date of initial receipt of application: March 31, 2000

Date of application acceptance: August 11, 2000

Date filed with the Board of Environmental Protection: \_\_\_\_\_

This Order prepared by Elisha McVay, Bureau of Air Quality.